

DEVELOPMENT OF PEAT-FREE CASING SOILS FOR MUSHROOM AND OTHER CULTIVATED MUSHROOMS - MYKODECK

Rangno, N. (IHD), Windisch, F. (LAV), Domurath, N. (IKTS), and Lincke, M. (IKTS)



Motivation

Good reasons for peat alternatives

Ecological aspects

- Peat is being imported
- Peat extraction destroys peatlands and habitats of plants and animals
- Peat as a valuable reservoir for the greenhouse gas is lost
- Climate change is worsened by the release of CO₂ during peat extraction and transport
- Peat substitutes not available on the market and alternative materials not explored

Biological aspects

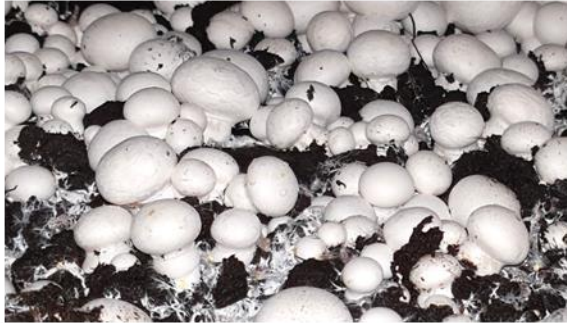
- No species-specific casing soils available
- Diagnostics of the microbial load is not incomplete
- Effect of individual foreign germs (fungi and bacteria) on reference fungi unknown
- Synergisms and antagonists of the reference fungi hardly researched

Chemical aspects

- Composition of the components in the casing materials varies depending on the manufacturer
- Quality assurance of casing materials not satisfactory
- Species-specific recommendations for mushroom cultivation are missing / incomplete

Mushroom cultivation

World and Germany



Agaricus bisporus (IHD)



Pleurotus eryngii (IHD)



Lentinula edodes (IHD)



Pleurotus ostreatus (IHD)

World

- Production capacity 51.2 million t/a
- China is the most important production country with 75 %
- 40 % of which are button mushrooms (*Agaricus bisporus*)

Germany

- Production capacity 90,050 t/a
- 91 % *Agaricus bisporus*, 9 % other mushrooms
- → ~50.000 t/a of peat casing soil

Development of peat-free casing soils for mushroom and other cultivated mushrooms

MykoDeck



- Development of different formulations for casing soils
- Lab-scaled cultivation tests for two reference strains and other cultivated mushrooms



- Development of composting processes for additives and peat substitutes
- Microbiological disintegration and disinfection through standardized composting



- Selection and physical characterisation (e.g. water storage, gas exchange, particle size distribution, pore volume, nutrient availability) of possible raw materials and casing soils
- Adoption and testing of the production processes / technologies on a technical scale

Scale-up and transfer partner



Project breakdown

Where are we on the project runway

| MykoDeck | | 2021 | | 2022 | | | | 2023 | | | | 2024 | | |
|---------------|--|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|----|
| Work Packages | | 3. | 4. QT | 1. QT | 2. QT | 3. QT | 4. QT | 1. QT | 2. QT | 3. QT | 4. QT | 1. QT | 2. QT | 3. |
| 1 | Assessment of the current state of mushroom production and casing soils | █ | █ | █ | | | | | | | | | | |
| 2 | Providing the reference mushrooms and other cultivated mushrooms for cultivation | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | | |
| 3 | Development and testing of manufacturing processes for peat substitutes | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | |
| 4 | Development of a variety of casing soil formulations | | | █ | █ | █ | █ | █ | █ | █ | █ | █ | █ | |
| 5 | Up-scaling manufacturing processes as well as cultivation experiments | | | | | | | █ | █ | █ | █ | █ | █ | █ |
| 6 | Economic viability, ecological assessment | | | | | | | | | | | █ | █ | █ |

Finding and pre-selection of raw materials (LAV)

Classify available materials

Find commercially available materials

- Availability check
- Pre-test of raw materials (salts concentrations, pH, ...)
- Mixing raw materials
- Composting
- Separating and sieving
- Preparation of samples
- Screening mixtures and composts
- Sampling for laboratory analysis



Material treatment and on-site pre-tests (LAV)

Classification and material screening

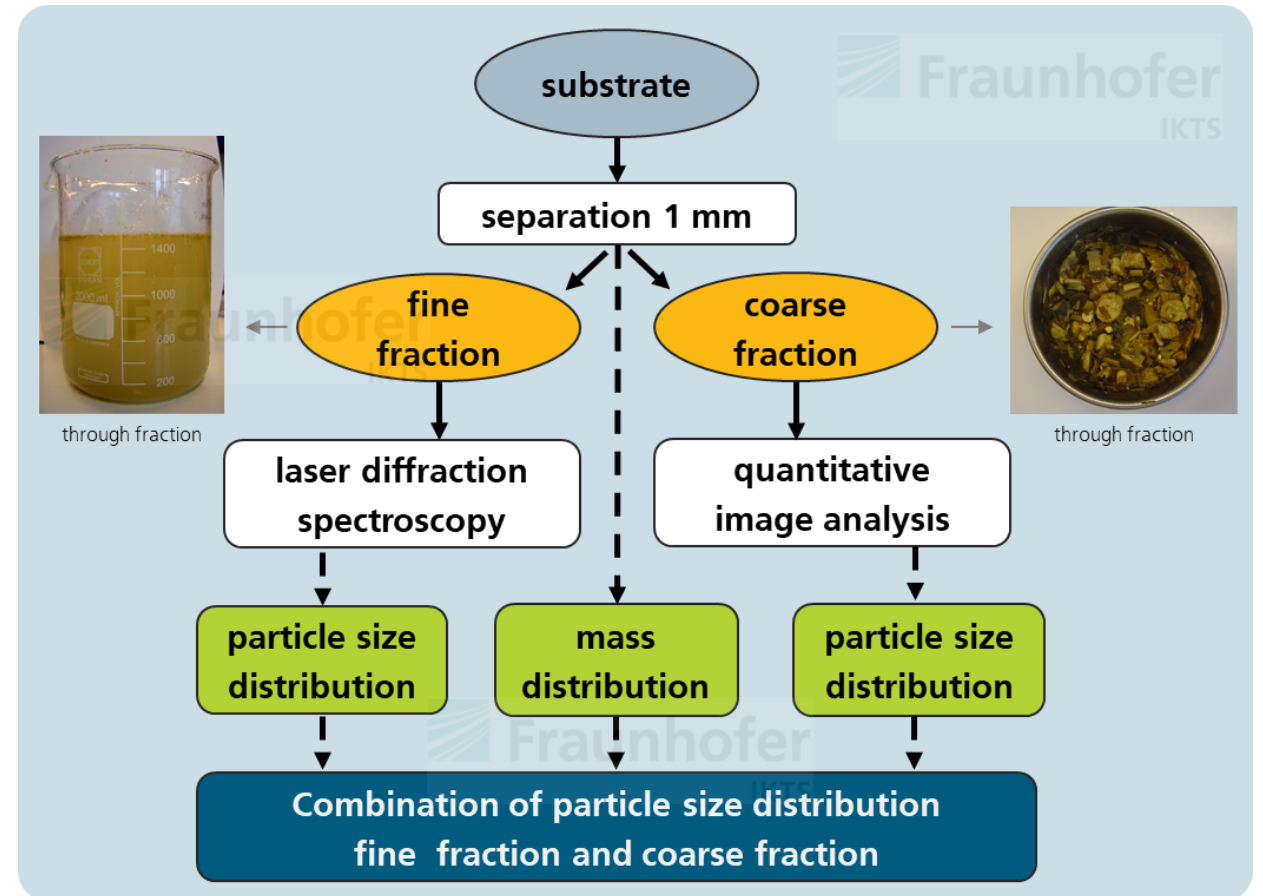
Understanding physical and chemical properties

Physical analytics

- Granulometric evaluation (particle and pore size distribution)
- Water uptake / release / water holding capacity
- Dry mass / organic dry mass

Chemical analytics

- Nutrient content, potential interfering substances, salinity, pH



Granulometric evaluation process (IKTS)

Material treatments

Tailored material characteristics

Data-based mixture determination

- Target parameter derivation from casing soils in production and from growers experience / expectations
- Application of mechanical, thermal, and biological treatments to condition materials
- Analytical data of the untreated and treated starting materials and reference casing soils fed in a database

→ allows informed recipe development



Different stages of material conditionings (IKTS)

| Komponente 1 | Komponente 2 | Komponente 3 | Komponente 4 | Komponente 5 | Komponente 6 | Komponente 7 | |
|-------------------------|-----------------|--------------------|-----------------|-----------------|-----------------|-----------------|--------------------|
| Grünschnittkompost 0/80 | Sand 0/2 | Strukturmat. extr. | | | | | |
| Volumenanteil 1 | Volumenanteil 2 | Volumenanteil 3 | Volumenanteil 4 | Volumenanteil 5 | Volumenanteil 6 | Volumenanteil 7 | Summenkontrollfeld |
| 40 | 20 | 40 | | | | | 100 |

| | Volumengewicht [kg/l] | Saugsaft [as (CS) [g/l] | pH-Wert | Leitfähigkeit Eluat [mS/cm] | Wasserhaltewerkstoff [m] | Wasserabgabe [mm] | POV | Aerobizität [mg/l] | N [mg/l] | P [mg/l] | K [mg/l] | Ca [mg/l] | Mg [mg/l] | Cl [mg/l] | Schwermetalle Cadmium [mg/kg] | Schwermetalle Blei [mg/kg] | Risiko hochkonzentriertes Fremdöl | Risiko wachstumshemmende Stoffe |
|------------|-----------------------|-------------------------|---------|-----------------------------|--------------------------|-------------------|-----|--------------------|----------|----------|----------|-----------|-----------|-----------|-------------------------------|----------------------------|-----------------------------------|---------------------------------|
| Mischung | 645 | 4,19 | 6,9 | 55 | 35 | | | 183 | 208 | 2212 | 84 | 277 | 239 | | | | | |
| Benchmark | 440 | 0,92 | 7,4 | 86 | 37 | | | 140 | 120 | 62 | 62 | 189 | 1 | | | | | |
| Abweichung | 205 | 3,27 | -0,5 | 0 | -31 | -2 | | 43 | 88 | 2150 | 22 | 88 | 238 | | | | | |
| Wertung | | | | | | | | | | | | | | | | | | |

Data base frontend (screenshot IKTS)

Reference mushrooms and material screening

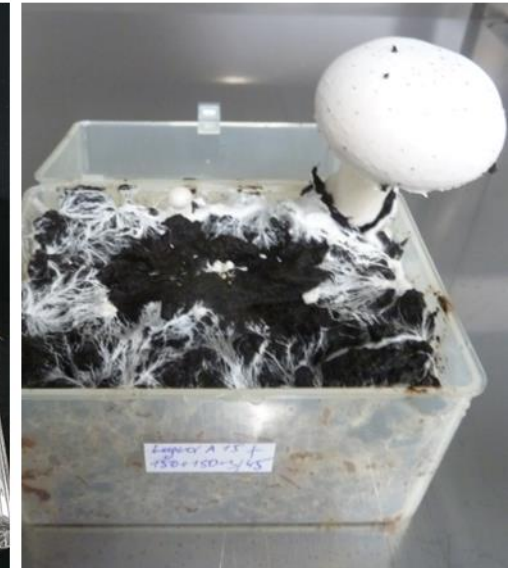
Casing soils vs. alternative raw materials

Unique fast-track screening method at IHD

- Laboratory tests of possible raw materials and casing soils in 6-well plates and in small boxes
- Cultivation and selection in direct comparison
- „Selection funnel“ starting with 10 g samples (high number of plots)
- Continued monitoring in 100 g boxes for most promising samples
- Biological and chemical evaluation of peat substitutes and covering materials



Laboratory tests in the 6-well plates, 10 g (IHD)



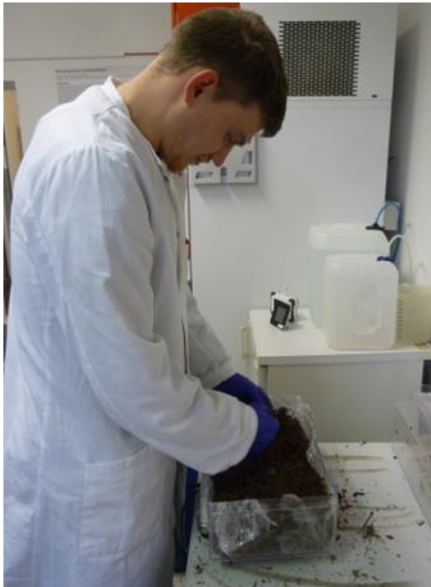
Laboratory tests in small boxes, 100 g (IHD)

From lab-scale to technical-scale

Stage 1 - Development

Development of composting processes for additives and peat substitutes

- Depending on the type of mushroom
- Occupancy of 10 l boxes with substrate and casing soil
- Cultivation under controlled climatic conditions
- High-resolution monitoring, care, and documentation



Preparation of the boxes, 6 kg (IHD)



Cultivation in climate chambers (IHD)



Fructification, stem A14 (IHD)



Assessing quality and quantity (IHD)

From lab-scale to technical-scale

Stage 2 - Valuation

Lab-scaled cultivation tests

- Cultivation of two reference strains in big boxes (32 l)
- Documentation of cultivation time, addition of water, and climatic parameters
- Laboratory tests assessing quality and quantity of yields
- Microbiological assessment and analysis of germs (bacteria and moulds)
- Laboratory tests to reduce pest and disease pressure in mushroom cultivation



Laboratory tests in big boxes (13 kg) (IHD)



Microbiological assessment (IHD)

From lab-scale to technical-scale

Stage 3 – Evaluation (ongoing)

IHD preliminary results of yields of two reference strains in big boxes (13 kg substrate + casing soil)

| Casing soil | 1st flush [g] | 2nd flush [g] | Σ yield [g] | Relative yield |
|--|------------------|------------------|---------------|----------------|
| 15.02.2023 | 03.03 - 10.03.23 | 15.03 - 27.03.23 | 1 + 2 flushes | [% / 13 kg] |
| Champignon substrate, brown (Pilzhof) | | | | |
| NL peat , control (Pilzhof) | 1 728 | 711 | 2 439 | 18.8 |
| PL peat, control (Pilzhof) | 1 153 | 1 157 | 2 310 | 17.8 |
| IHD M1 peat-free | 1 836 | 645 | 2 481 | 19.1 |
| IHD M2 (1 peat : 1 peat-free) | 1 829 | 809 | 2 638 | 20.3 |
| IHD M3 peat-free | 1 505 | 911 | 2 416 | 18.6 |
| Champignon substrate white (Pilzhof) | | | | |
| NL peat control (Pilzhof) | 1 975 | 503 | 2 478 | 19.1 |
| PL peat control (Pilzhof) | 2 346 | 1 793 | 4 139 | 31.8 |
| IHD M1 peat-free | 1 707 | 1 493 | 3 200 | 24.6 |
| IHD M2 (1 peat : 1 peat-free) | 1 721 | 1 393 | 3 114 | 24.0 |
| IHD M3 peat-free | 2 586 | 1 107 | 3 693 | 28.4 |

From lab-scale to technical-scale

Stage 3 – Evaluation (ongoing)

IHD preliminary results of yields of two reference strains in big boxes (13 kg substrate + casing soil), 1st flush



NL peat, control (Pilzhof) (IHD)

PL peat, control (Pilzhof) (IHD)

IHD M1 peat-free (IHD)

IHD M2 (1 peat : 1 peat-free) (IHD)

IHD M3 peat-free (IHD)

From lab-scale to technical-scale

Stage 3 – Evaluation (current)

Evaluation of results

- Assessment of quality and quantity of mushroom yields (3 flushes)
- Optimisation of different formulations for casing soils (M4)
- Selection of first formulations for peat-free casing soils to be tested at technical scale
- Investigation and evaluation of peat substitutes and cover soil with regard to storage stability



IHD M1 peat-free casing soil, 2nd flush



IHD M4 peat-free casing soil, 1st flush

PL, peat-containing casing soil, 1st flush

Outlook

Next steps

Up-scaling production technology and cultivation studies

- Up-scaling of peat substitute manufacturing process and casing soil to technical scale in cooperation with our partner Pilzhof Pilzsubstrat Wallhausen GmbH (June 2023)
- Operational trials in cooperation with our partner Roland Münzner GmbH (July 2023)
- Development of peat-free covering soil for other mushrooms (March 2024)

Economic and ecological evaluation

- Ecological assessment
- Economic valuation



Himematsutake
(ABM - *Agaricus blazei*) (IHD)



Shaggy Mane (*Coprinus comatus*) (IHD)

Cooperation with partners





Institut für Holztechnologie Dresden
gemeinnützige GmbH



LAV Technische Dienste GmbH & Co. KG



Fraunhofer-Institut für Keramische Technologien
und Systeme IKTS

Contacts

Dipl.-Ing. Sc. Natalie Rangno
+49 351 4662 242
natalie.rangno@ihd-dresden.de

Institut für Holztechnologie Dresden
gemeinnützige GmbH
Zellescher Weg 24
01217 Dresden
www.ihd-dresden.de

Falko Windisch
+49 34205 209071
erdenwerk@lav-markranstaedt.de

LAV Technische Dienste GmbH & Co. KG
Nordstraße 15
04420 Markranstädt
<http://www.lav-erdenwerk.de>

Marc Lincke
+49 351 2553 7766
marc.lincke@ikts.fraunhofer.de

Fraunhofer-Institut für Keramische
Technologien und Systeme IKTS
Winterbergstraße 28
01277 Dresden
www.ikts.fraunhofer.de